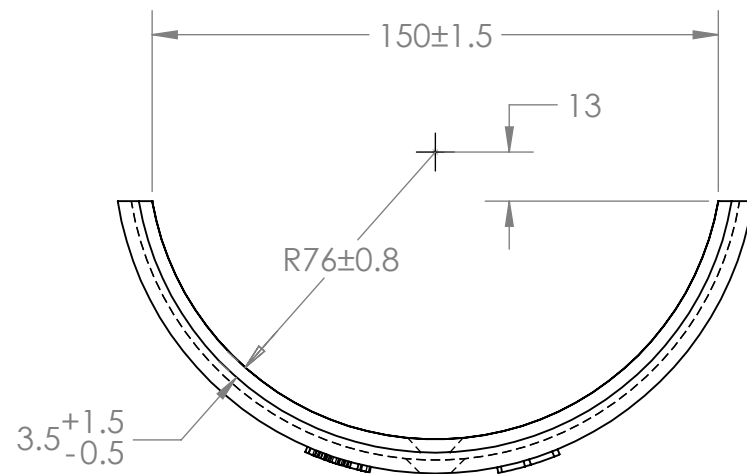
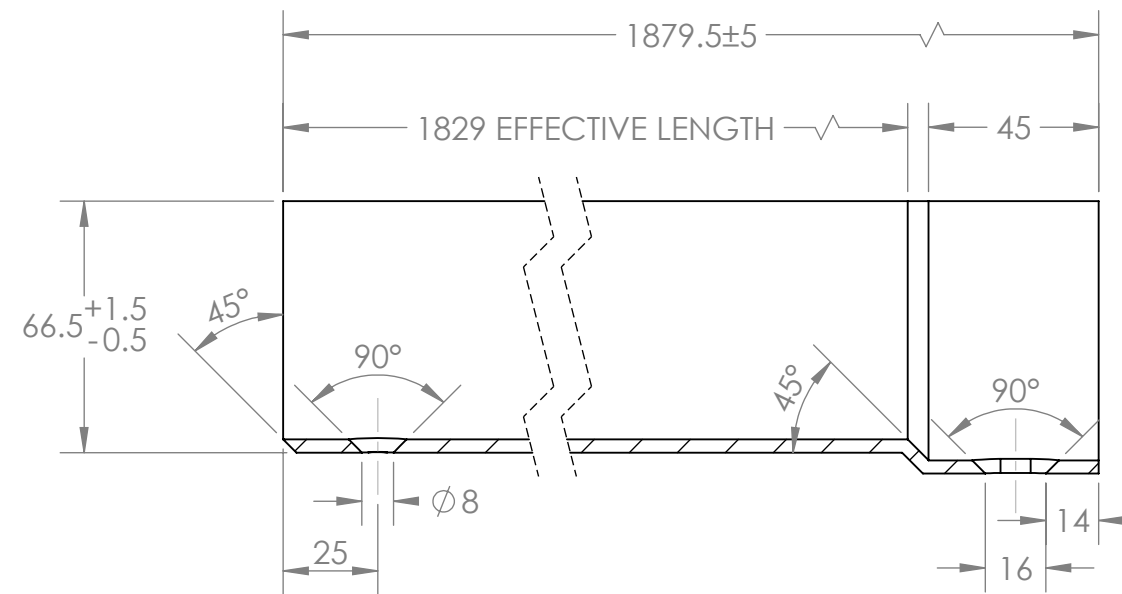


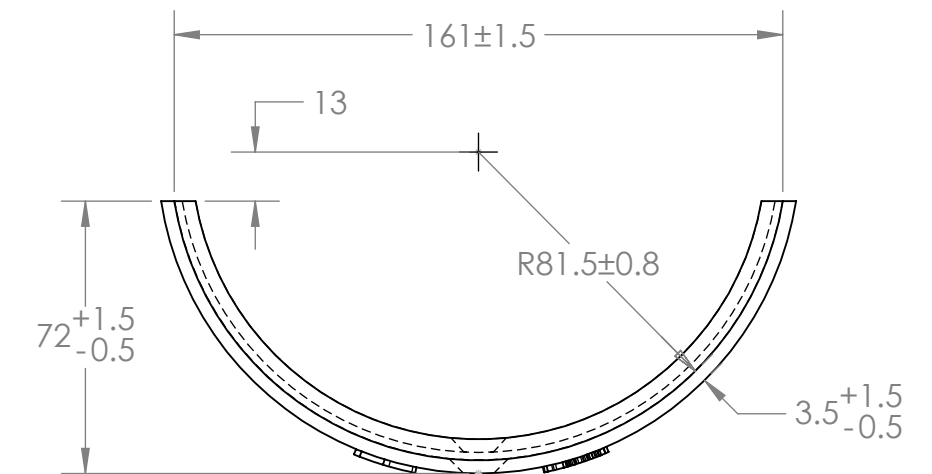
VIEW FROM SPIGOT SIDE



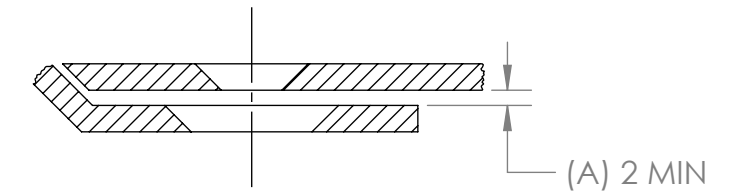
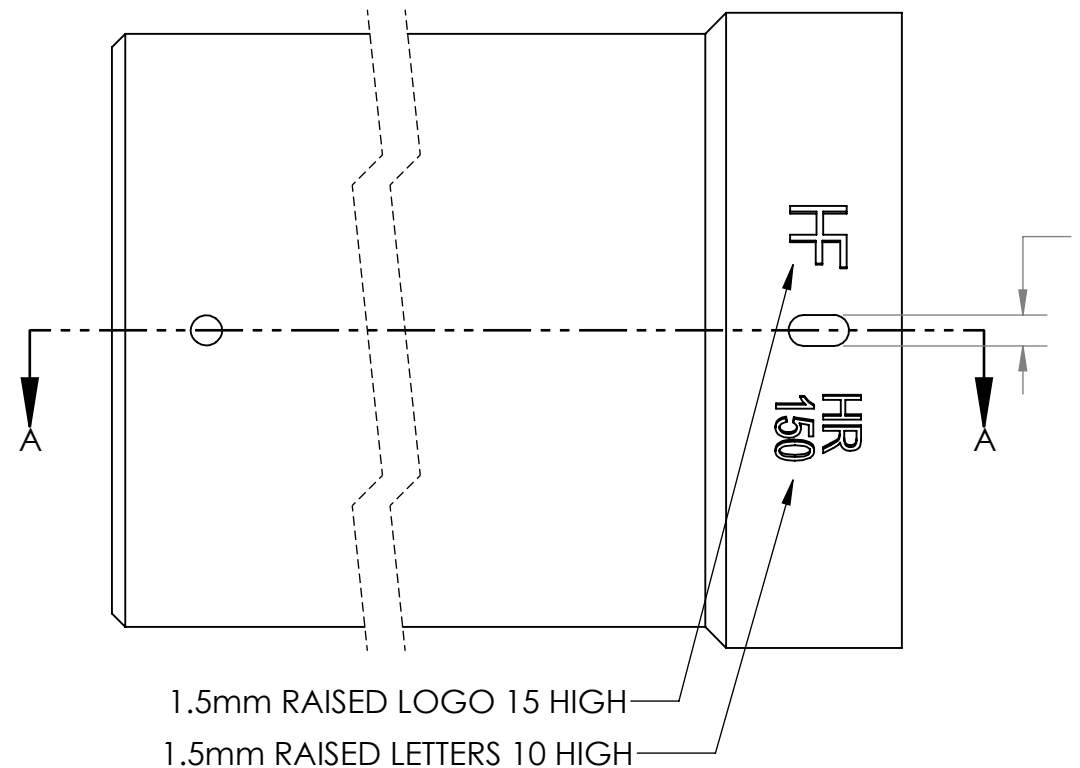
SECTION A-A



VIEW FROM SOCKET SIDE



VIEW FROM UNDERSIDE



IMPORTANT:
THE ANNULI (A) 2.0 MIN. BETWEEN SOCKET
AND SPIGOT JOINT IS CRITICAL FOR THE
PERFORMANCE OF THE JOINT.

- 1) GUTTER TO BE STRAIGHT - MAX PERMITTED BOW 2.5mm/metre.
- 2) EXCESSIVE UNDULATION NOT ACCEPTABLE ON GUTTER EDGES.
- 3) COLD LAPS OR THROUGH HOLES NOT PERMITTED.
- 4) GUTTER SURFACE TO BE CLEAN AND FREE OF CONTAMINENTS OR RUST PRIOR TO PAINTING.
- 5) IT IS ESSENTIAL THAT THE SOCKET AND SPIGOT ENDS FOR BOTH GUTTERS AND FITTINGS ARE CHECKED FOR COMPATIBILITY THROUGH A RECORDED QUALITY SYSTEM BEFORE LEAVING THE MANUFACTURER.

1.5mm RAISED LOGO 15 HIGH

1.5mm RAISED LETTERS 10 HIGH

ALL MARKINGS TO BE 8MM MIN CLEAR OF
SLOT TO ALLOW ROOM FOR FIXINGS

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ALL DIMS IN mm

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TITLE 150mm Half Round Gutter 6ft		
MATERIAL BSEN 1561 Grade:EN-GJL-150		
SCALE 1:2 A3	DRAWN S Clarke	CHECKED P Gill
DATE 02/05/24	REF No -	REV. 4
DWG No HR6001		