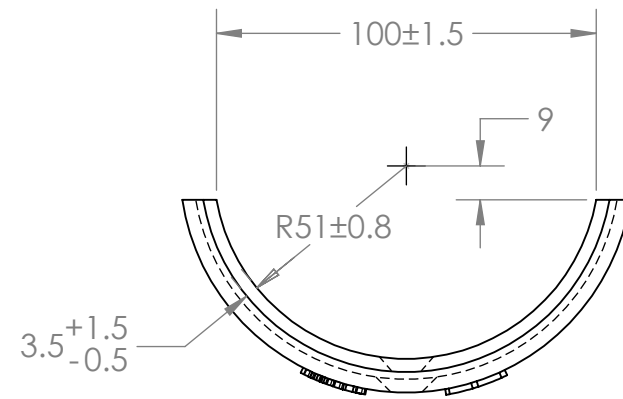
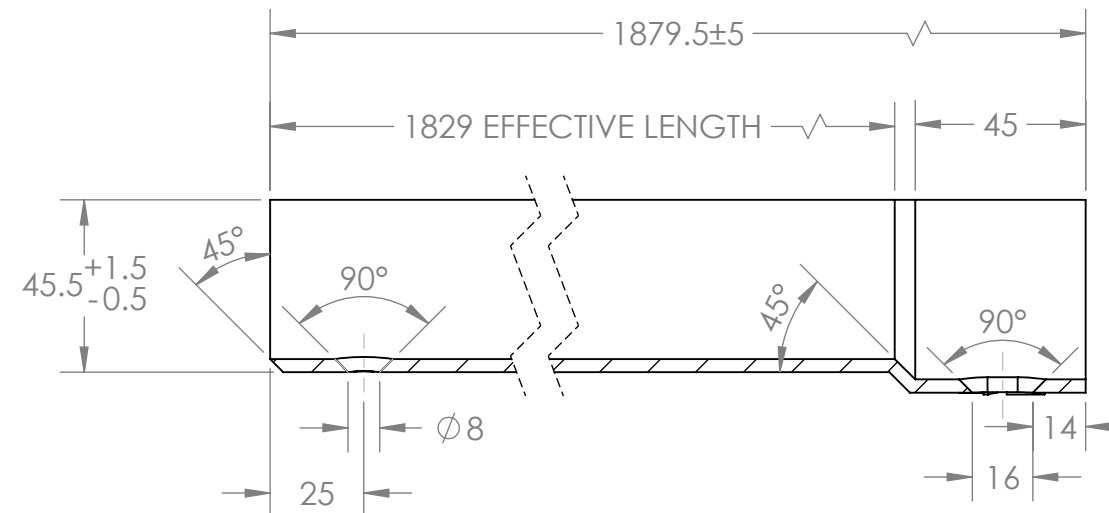


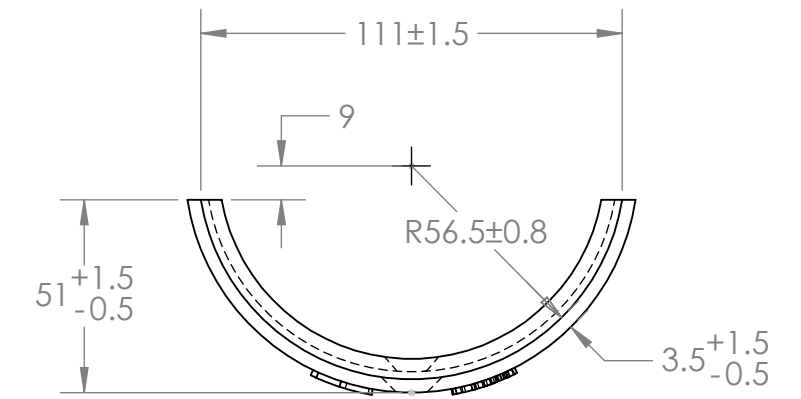
VIEW FROM SPIGOT SIDE



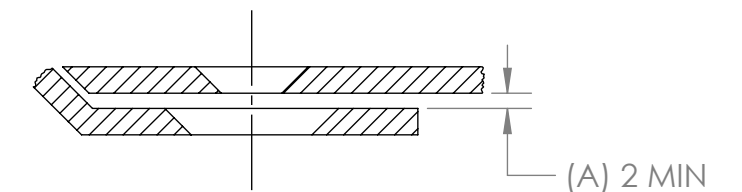
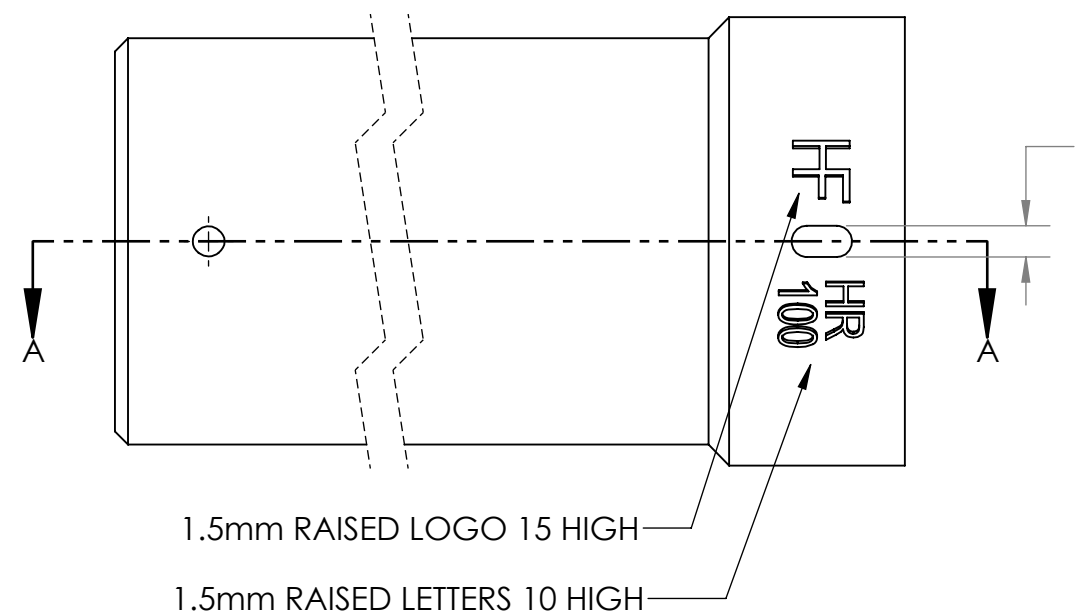
SECTION A-A



VIEW FROM SOCKET SIDE



VIEW FROM UNDERSIDE



IMPORTANT:
THE ANNULI (A) 2.0 MIN. BETWEEN SOCKET
AND SPIGOT JOINT IS CRITICAL FOR THE
PERFORMANCE OF THE JOINT.

- 1) GUTTER TO BE STRAIGHT - MAX PERMITTED BOW 2.5mm/metre.
- 2) EXCESSIVE UNDULATION NOT ACCEPTABLE ON GUTTER EDGES.
- 3) COLD LAPS OR THROUGH HOLES NOT PERMITTED.
- 4) GUTTER SURFACE TO BE CLEAN AND FREE OF CONTAMINENTS OR RUST PRIOR TO PAINTING.
- 5) IT IS ESSENTIAL THAT THE SOCKET AND SPIGOT ENDS FOR BOTH GUTTERS AND FITTINGS ARE CHECKED FOR COMPATIBILITY THROUGH A RECORDED QUALITY SYSTEM BEFORE LEAVING THE MANUFACTURER.

ALL MARKINGS TO BE 8MM MIN CLEAR OF
SLOT TO ALLOW ROOM FOR FIXINGS

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ALL DIMS IN mm

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TITLE 100mm Half Round Gutter 6ft		
MATERIAL BSEN 1561 Grade:EN-GJL-150		
SCALE 1:2 A3	DRAWN S Clarke	CHECKED P Gill
DATE 02/05/24	REF No -	REV. 4
DWG No HR4001		