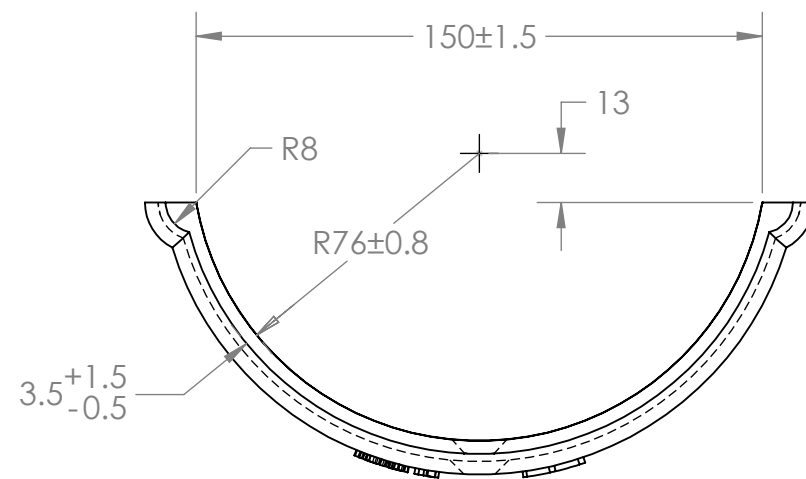
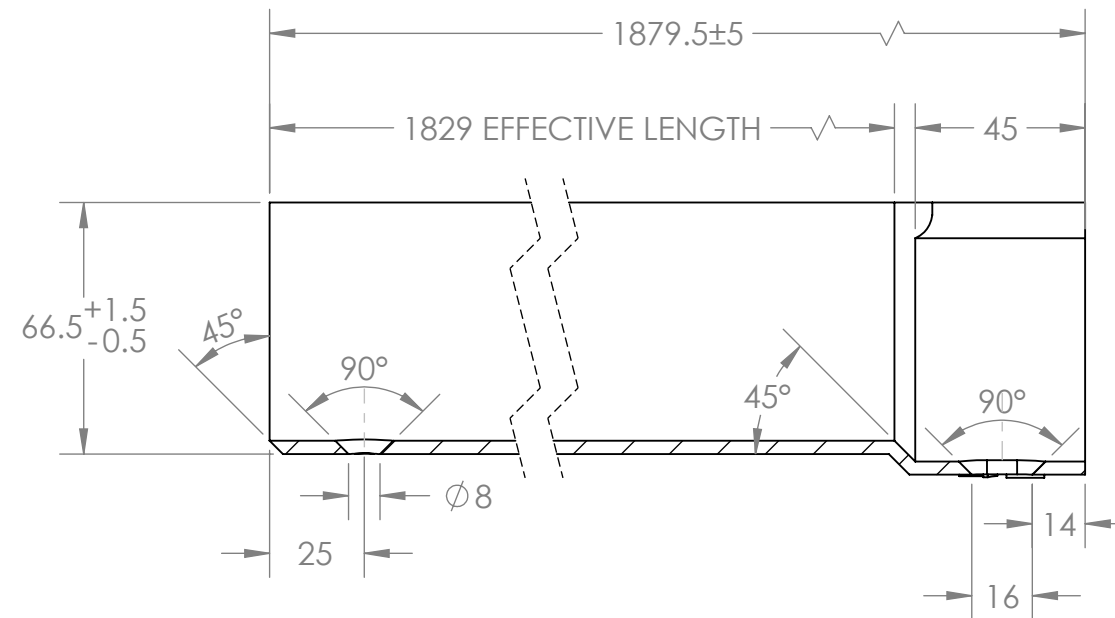


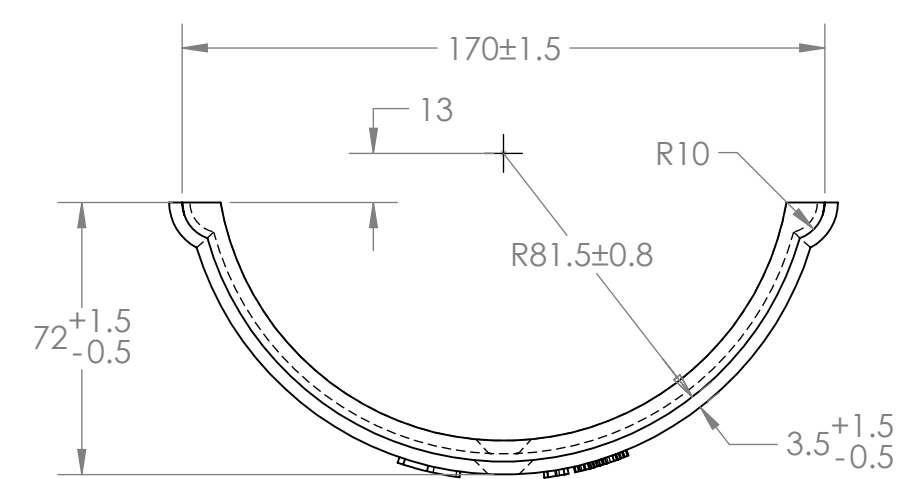
VIEW FROM SPIGOT SIDE



SECTION A-A



VIEW FROM SOCKET SIDE



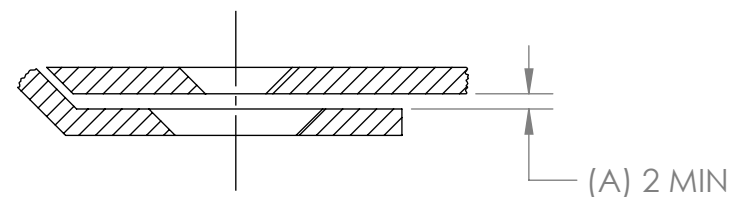
1) GUTTER TO BE STRAIGHT - MAX PERMITTED BOW 2.5mm/metre.

2) EXCESSIVE UNDULATION NOT ACCEPTABLE ON GUTTER EDGES.

3) COLD LAPS OR THROUGH HOLES NOT PERMITTED.

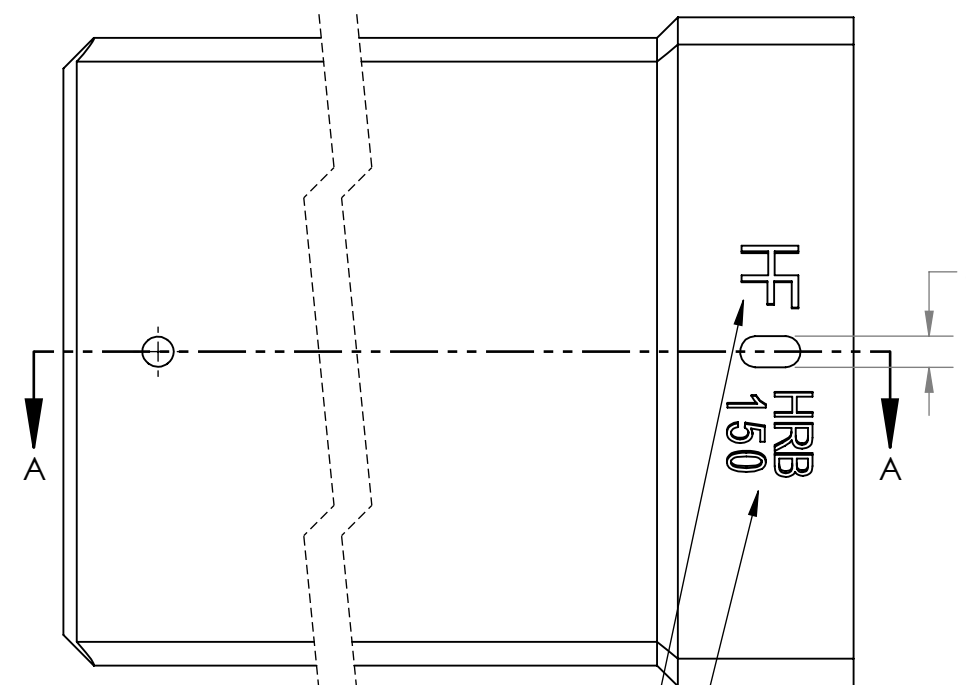
4) GUTTER SURFACE TO BE CLEAN AND FREE OF CONTAMINENTS OR RUST PRIOR TO PAINTING.

5) IT IS ESSENTIAL THAT THE SOCKET AND SPIGOT ENDS FOR BOTH GUTTERS AND FITTINGS ARE CHECKED FOR COMPATIBILITY THROUGH A RECORDED QUALITY SYSTEM BEFORE LEAVING THE MANUFACTURER.



IMPORTANT:  
THE ANNULI (A) 2.0 MIN. BETWEEN SOCKET AND SPIGOT JOINT IS CRITICAL FOR THE PERFORMANCE OF THE JOINT.

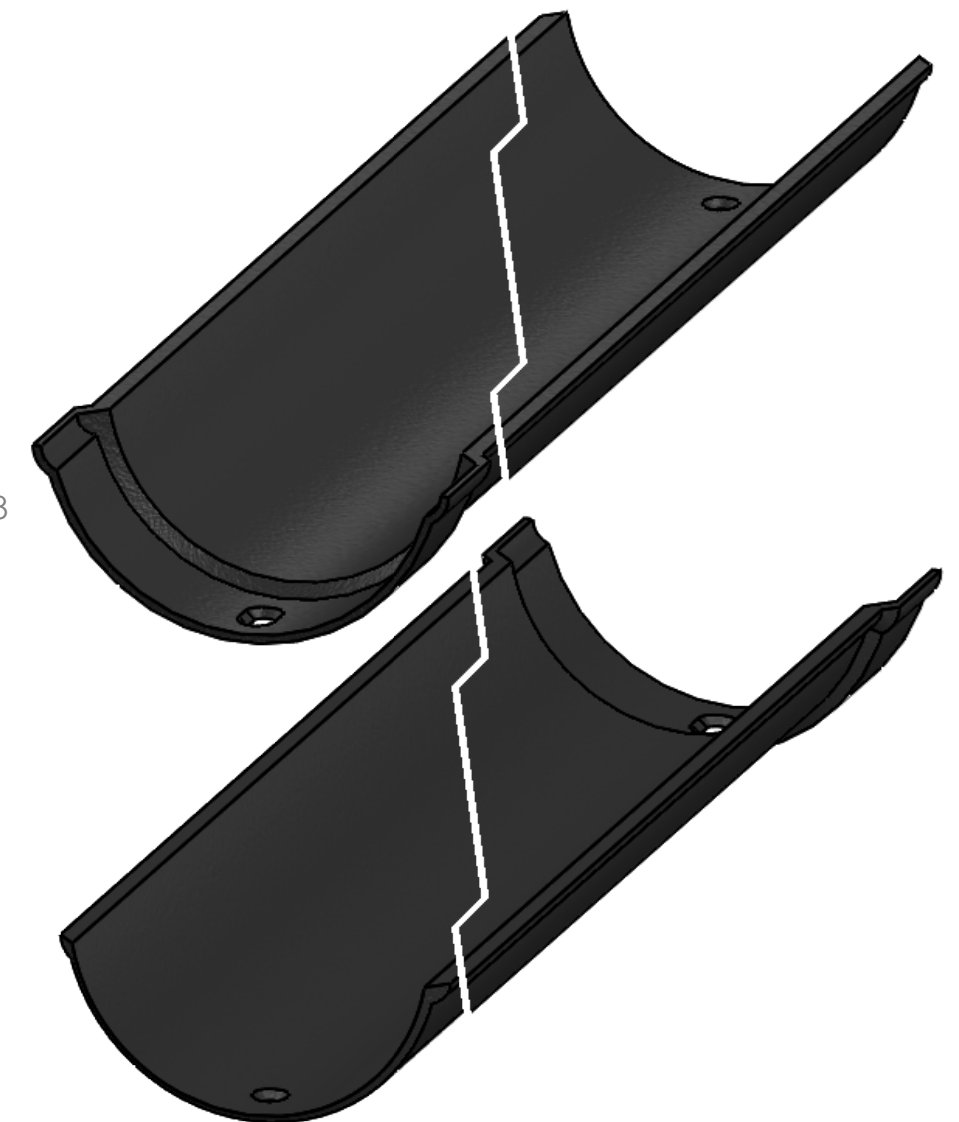
VIEW FROM UNDERSIDE



1.5mm RAISED LOGO 15 HIGH

1.5mm RAISED LETTERS 10 HIGH

ALL MARKINGS TO BE 8MM MIN CLEAR OF SLOT TO ALLOW ROOM FOR FIXINGS



UNCONTROLLED COPY

Copyright and Design right

This confidential drawing is the sole property of Hargreaves Foundry Group Companies and must not be reproduced or distributed to any third party without written permission. It must only be used for the purpose for which it has been issued and may be withdrawn upon request. The validity of the drawing is only guaranteed at the time of issue and is subject to change without notice.

ALL DIMS IN mm

WATER LANE  
SOUTH PARADE  
HALIFAX  
WEST YORKSHIRE  
HX3 9HG

TEL: (44) 01422 330607  
FAX: (44) 01422 320349  
E-MAIL: info@hargreavesfoundry.co.uk



TITLE 150mm Beaded HR Gutter 6ft		
MATERIAL BSEN 1561 Grade:EN-GJL-150		
SCALE 1:2 A3	DRAWN S Clarke	CHECKED P Gill
DATE 07/06/24	REF No -	REV. 3
DWG No HB6001		