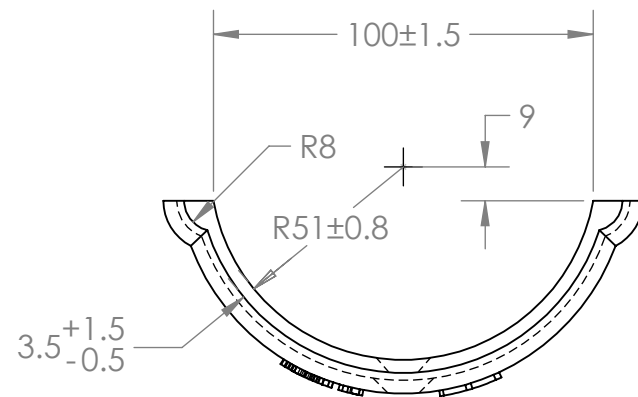
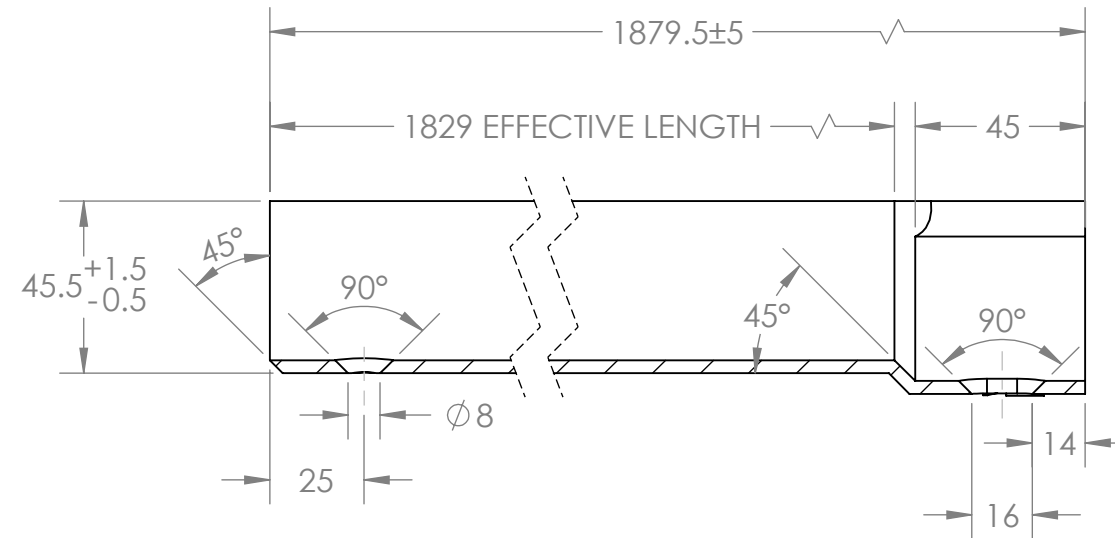


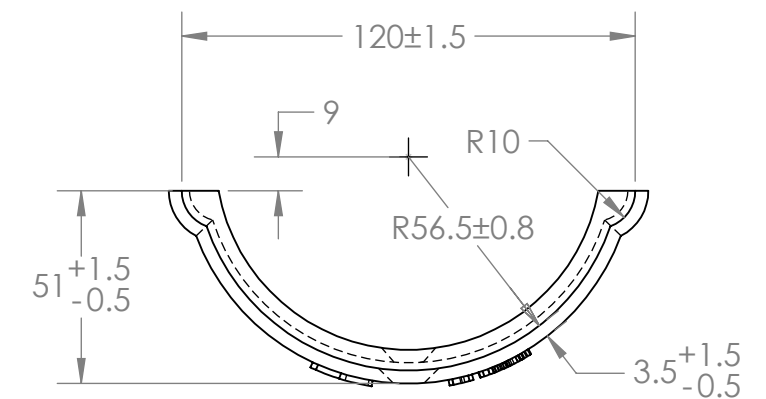
VIEW FROM SPIGOT SIDE



SECTION A-A



VIEW FROM SOCKET SIDE



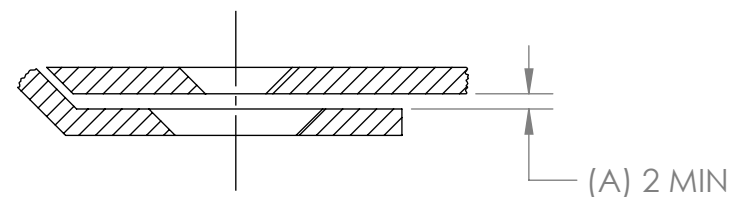
1) GUTTER TO BE STRAIGHT - MAX PERMITTED BOW 2.5mm/metre.

2) EXCESSIVE UNDULATION NOT ACCEPTABLE ON GUTTER EDGES.

3) COLD LAPS OR THROUGH HOLES NOT PERMITTED.

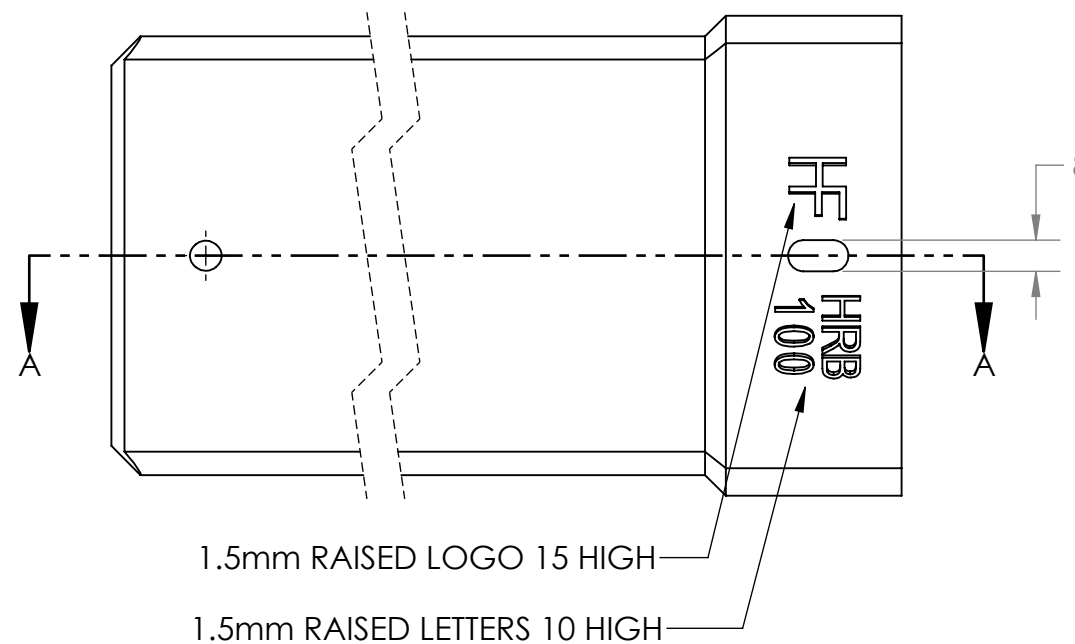
4) GUTTER SURFACE TO BE CLEAN AND FREE OF CONTAMINENTS OR RUST PRIOR TO PAINTING.

5) IT IS ESSENTIAL THAT THE SOCKET AND SPIGOT ENDS FOR BOTH GUTTERS AND FITTINGS ARE CHECKED FOR COMPATIBILITY THROUGH A RECORDED QUALITY SYSTEM BEFORE LEAVING THE MANUFACTURER.



IMPORTANT:
THE ANNULI (A) 2.0 MIN. BETWEEN SOCKET AND SPIGOT JOINT IS CRITICAL FOR THE PERFORMANCE OF THE JOINT.

VIEW FROM UNDERSIDE



ALL MARKINGS TO BE 8MM MIN CLEAR OF SLOT TO ALLOW ROOM FOR FIXINGS



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ALL DIMS IN mm

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TITLE 100mm Beaded HR Gutter 6ft		
MATERIAL BSEN 1561 Grade:EN-GJL-150		
SCALE 1:2 A3	DRAWN S Clarke	CHECKED P Gill
DATE 07/06/24	REF No -	REV. 2
DWG No HB4001		